

# Pipe To Nozzle Ultrasonic Flawed Specimen (As per BINDT PCN Classification Specimens)

**NDE TECH**

The Product from India

The Reference Standards for NDT Industry



## Pipe To Nozzle Ultrasonic Flawed Specimen

### Geometry:

3" Pipe to Flange Nozzle Joint with Weld length 200 to 250 mm and Thickness Range 15 to 20mm  
Set On - Partial/Full Penetration Joint & Set Through - Partial/Full Penetration Joint

8" Pipe to Flange Nozzle Joint with Weld length above 600 mm Main Pipe Segment  
24" Dia.Branch 8" Dia. Thickness 20 mm  
Set On - Partial/Full Penetration Joint &  
Set Through - Partial/Full Penetration Joint

**Flaws:** 3 per specimen, randomly placed.

**Specimen Tolerance:** +/- 0.080"

**Documentation:** NDT Verification Reports, C of C, CAD Drawings  
and Test Sheets.

**Material:** Carbon Steel

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